# Iterative Synthesis of Oligo[n]rotaxanes in Excellent Yield 

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## (5) Supporting Information


#### Abstract

We present an operationally simple iterative coupling strategy for the synthesis of oligomeric homo- and hetero[ $n$ ]rotaxanes with precise control over the position of each macrocycle. The exceptional yield of the AT-CuAAC reaction, combined with optimized conditions that allow the rapid synthesis of the target oligomers, opens the door to the study of precision-engineered oligomeric interlocked molecules.


## INTRODUCTION

Main-chain ${ }^{1}$ oligo- and poly[ $\left.n\right]$ rotaxanes typically consist of a linear axle component encircled by $(n-1)$ macrocycles $^{2}$ that are prevented from escaping by bulky end groups. ${ }^{3-6}$ The threaded arrangement of axle and rings gives rise to products with physical and chemical properties that are distinct from those of either component. As a result, poly $[n]$ rotaxanes have been investigated for applications including drug delivery, ${ }^{7}$ electronic materials, ${ }^{8}$ stimuli-responsive materials, ${ }^{9}$ and sensors, ${ }^{10}$ and the mechanical properties of so-called "slide ring gels" ${ }^{11}$ have led to their commercial application in scratchresistant surfaces.

The vast majority of poly $[n]$ rotaxanes studied to date are homocircuit ${ }^{12}$ structures, at least in part because many are synthesized using solvophobic threading which, although synthetically efficient, ${ }^{3}$ does not lend itself to the synthesis of heterocircuit targets. ${ }^{13-15}$ Solvophobic threading can also lead to poor control of the threading ratio, a measure of the degree of axle encapsulation. ${ }^{16}$ Conceptually, the simplest way to produce heterocircuit structures would be to design the axle with specific binding sites for each macrocycle. However, although poly $[n]$ rotaxanes have been synthesized using such templating interactions, ${ }^{17}$ this approach is synthetically more challenging and has not yet been applied in the synthesis of heterocircuit systems. Thus, although the effect on poly[n]rotaxane properties of both the threading ratio, which could be considered the mechanical analogue of the degree of polymerization, and macrocycle structure, the mechanical equivalent of monomer structure, have been investigated, ${ }^{3}$ to date little attention has been paid to the effect of the order of macrocycles in heterocircuit poly $[n]$ rotaxanes, the mechanical analogue of monomer order in covalent polymers, currently a significant focus of research. ${ }^{18}$

Taking inspiration from the synthesis of information rich oligo-amides and oligo-nucleotides, ${ }^{19}$ one approach to gain complete control over structure in a main-chain poly[n]rotaxane is the use of iterative coupling strategies to sequentially add macrocycles to the growing axle. ${ }^{20}$ Here we report the realization of such an iterative coupling methodology for the synthesis of oligo $[n]$ rotaxanes with complete control over the order of macrocycles and excellent yield ( $>89 \%$ ) for each cycle of mechanical bond formation. We demonstrate the power of our approach through the synthesis of a homo[6]rotaxane and a hetero[4]rotaxane in excellent isolated yields.

## RESULTS AND DISCUSSSION

Iterative Cu-mediated alkyne-azide cycloaddition (CuAAC) reactions ${ }^{21}$ are an effective method for the synthesis of complex targets, ${ }^{22,23}$ including sequence-controlled oligomers, ${ }^{24}$ using a variety of methodologies ${ }^{25,26}$ due to the efficiency of the triazole-forming step. The active template CuAAC (ATCuAAC ) reaction, introduced by Leigh and co-workers, ${ }^{27}$ and modified by us to employ small macrocycles, ${ }^{28}$ is a similarly efficient method for the synthesis of interlocked structures. ${ }^{29,30}$ However, although the AT-CuAAC reaction often results in exceptionally high yields of interlocked molecules, reaction times often exceed 18 h and can be as long as 72 h for complete conversion, which is sub-optimal for iterative synthesis.

Optimization of the AT-CuAAC Reaction for Iterative Couplings. In order to optimize the conditions to shorten the reaction time, while maintaining the reaction yield, we first investigated the AT-CuAAC reaction of simple bis-alkyne 1. This also allowed us to assess whether the second AT-CuAAC

[^0]reaction would proceed when the alkyne component was contained in an interlocked starting material, not a foregone conclusion by any means, and whether the presence of the second macrocyclic ligand would interfere with the Cu mediated bond formation. When the reaction between bisalkyne 1, azide 2, and macrocycle 3 was carried out in EtOH with $\mathrm{N}^{i} \mathrm{Pr}_{2} \mathrm{Et}$ as a base, consumption of 3 was found to be complete in 2 h at $100{ }^{\circ} \mathrm{C}$ under microwave $(\mu \mathrm{w})$ irradiation (Scheme 1). ${ }^{31}$ We initially anticipated that a mixture of

Scheme 1. Iterative Synthesis of [3]Rotaxane $6^{a}$

${ }^{a}$ Reagents and conditions: (i) 1 equiv each of 1, 2, 3, and $\left[\mathrm{Cu}(\mathrm{MeCN})_{4}\right] \mathrm{PF}_{6}, \mathrm{EtOH}, 100{ }^{\circ} \mathrm{C}(\mu \mathrm{w}), 2 \mathrm{~h}$; (ii) $\mathrm{CH}_{2} \mathrm{Cl}_{2}, 100{ }^{\circ} \mathrm{C}$ $(\mu \mathrm{w}), 1 \mathrm{~h}$.
[2]rotaxane 5 and [3]rotaxane $\mathbf{6}$ would be formed, in keeping with the outcome of the corresponding reaction in the absence of the macrocycle 3, which produces a statistical mixture of diyne 1 and mono- and bis-triazole products. However, ${ }^{1} \mathrm{H}$ NMR analysis of the product mixture after aqueous workup revealed two major products, [2]rotaxane 5 and a second, singly interlocked product which was tentatively identified as interlocked Cu triazolide $4 .{ }^{28 \mathrm{~b}}$ Repeating the same reaction at room temperature gave 4 as the sole interlocked product and allowed it to be identified unambiguously by ${ }^{1} \mathrm{H}$ NMR (Figure $2 b)$ and mass spectrometry $(\mathrm{m} / z=958)$.


Figure 1. Solid-state structure of [2]rotaxane 5 in (a) ellipsoid and (b) space-filling representations. Interaction lengths ( $\AA$ ) and angles (deg): H44‥N1 2.524, H44‥N2 2.520, C44-H44‥N1 138.5, C44-H44… N2 154.8.


Figure 2. Partial ${ }^{1} \mathrm{H}$ NMR ( $400 \mathrm{MHz}, \mathrm{CDCl}_{3}, 298 \mathrm{~K}$ ) with selected signals assigned of (a) macrocycle 3, (b) crude reaction mixture containing triazolide 4 as the major product ( $>95 \%$ ), (c) [2]rotaxane 5, (d) [3]rotaxane 6, and (e) corresponding non-interlocked axle of [3]rotaxane 6. For macrocycle and axle labeling, see Scheme 1 (axle labeling as in 6).

The high selectivity observed in the production of 5 is intriguing but potentially problematic, as the same steric shielding of the acetylene moiety could lead to poor efficiency or the need for longer reaction times in the second round of AT-CuAAC. Indeed, initial attempts to couple 5 with azide 2 and macrocycle 3 under the same AT-CuAAC conditions with sufficient $\mathrm{Cu}^{\mathrm{I}}$ to coordinate to macrocycle 3 and [2]rotaxane 5 produced a poor yield of [3]rotaxane 6, with the balance of material made up by the reaction of azide 2 and alkyne 5 to give the bis-triazole axle encircled by a single macrocycle. Working from the hypothesis that the steric hindrance of 5 might be exacerbated by the re-coordination of $\mathrm{Cu}^{\mathrm{I}}$ into the macrocycle cavity, we repeated the AT-CuAAC reaction without additional $\mathrm{Cu}^{\mathrm{I}}$ over and above that required to coordinate with macrocycle 3. Pleasingly, under these conditions, the second mechanical bond formed efficiently, and after reprotonation of the corresponding triazolide byproduct by heating in $\mathrm{CH}_{2} \mathrm{Cl}_{2}$, [3]rotaxane 6 was isolated in $86 \%$ yield. Thus, under our optimized conditions over two steps, 2 equiv of azide 2 and macrocycle 3 were combined with bis-alkyne 1 to produce a doubly interlocked [3]rotaxane in $67 \%$ yield.

Analysis of [3]Rotaxane 6. Triazolide 4, [2]rotaxane 5, and [3]rotaxane 6 all display characteristic shifts in their ${ }^{1} \mathrm{H}$ NMR spectra (Figure 2b-d) consistent with their interlocked structure. In particular, as with all rotaxanes derived from 3, ${ }^{28 \mathrm{a}}$ protons $\mathrm{H}_{\mathrm{F}}$ and $\mathrm{H}_{\mathrm{G}}$ of the macrocycle (Figure 2a) appear at lower ppm than the non-interlocked macrocycle, and the triazole $\mathrm{C}-\mathrm{H}$ signals in 5 and 6 resonate at higher $\mathrm{ppm}(\Delta \delta=$ 2.33 and 2.22 ppm , respectively) than the non-interlocked axle, consistent with the presence of a $\mathrm{C}-\mathrm{H} \cdots \mathrm{N}$ hydrogen bond, as observed in the solid-state structure of 5 .

Formation of the second mechanical bond to produce 6 increases the symmetry of the molecule, resulting in fewer
signals for the axle component compared with 5. More unexpectedly, proton $\mathrm{H}_{\mathrm{f}}$ of the axle resonates 0.46 ppm higher in [3]rotaxane 6 than in the non-interlocked axle (Figure 2e), and protons $\mathrm{H}_{\mathrm{e}}$ resonate 0.56 ppm lower. This is surprising, considering the absence of similar effects or obvious noncovalent interactions between the macrocycle and equivalent protons in the solid-state structure of [2]rotaxane 5 (Figure 1). Computational modeling ${ }^{32}$ of the non-interlocked axle suggested that the shielding of $\mathrm{H}_{\mathrm{e}}$ and the deshielding of $\mathrm{H}_{\mathrm{f}}$ may both be the result of conformational changes enforced by the sterically crowded mechanical bond; the predicted chemical shifts of protons $\mathrm{H}_{\mathrm{e}}$ and $\mathrm{H}_{\mathrm{f}}$ vary considerably, depending on the relative orientation of the central benzene ring and the triazole moieties.

Previous reports ${ }^{23 e, h}$ and molecular modeling ${ }^{32}$ suggest that the non-interlocked axle adopts a range of conformations about the central benzene ring in which the syn-syn conformer is disfavored. ${ }^{33}$ Conversely, the observed shielding of $\mathrm{H}_{\mathrm{e}}$ and deshielding of $\mathrm{H}_{\mathrm{f}}$ in [3]rotaxane 6 compared with the noninterlocked axle is consistent with the syn-syn rotamer being favored in the case of the [3]rotaxane. In keeping with this proposal, NOESY NMR analysis of $\mathbf{6}$ reveals strong cross-peaks between $H_{d}$ and $H_{e}$ but only a weak correlation between $H_{d}$ and $\mathrm{H}_{\mathrm{f}}$ (see Supporting Information). Models of 6 (Figure 3)


Figure 3. Computer model (PM6) of the proposed preferred syn-syn rotamer of [3]rotaxane 6 in (a) sticks and (b) space-filling representations.
indicate that steric interactions between the macrocycles are minimized in this conformation. ${ }^{32}$ Thus, based on NMR analysis and molecular modeling, it appears that the sterically crowded nature of the mechanical bond stabilizes the syn-syn rotamer of [3]rotaxane 6 , leading to an unusual extended conformation in solution.

Iterative AT-CuAAC Synthesis of a Homo[6]rotaxane. In order to apply the conditions developed above to the iterative synthesis of oligomeric [ $n$ ]rotaxanes, we synthesized building block 8 that incorporates an azide and a protected acetylene moiety. ${ }^{25 b, \mathrm{~d}}$ When alkyne 7 and azide 8 were
subjected to our optimized AT-CuAAC conditions, macrocycle 3 was quantitatively converted into a mixture of [2]rotaxane 9 and the corresponding $\mathrm{Cu}^{\mathrm{I}}$ triazolide (Scheme 2). Heating the crude AT-CuAAC product in $\mathrm{CH}_{2} \mathrm{Cl}_{2}$ led to protonolysis of the $\mathrm{Cu}-\mathrm{C}$ bond. Subsequent TBAF-mediated proto-desilylation of the acetylene moiety produced [2]rotaxane 9 , which was isolated in $94 \%$ yield over three steps in one pot, requiring a total of 4 h reaction time. Repeating this sequence iteratively gave, in order, [3]rotaxane 10 (94\%), [4]rotaxane 11 (91\%), [5]rotaxane 12 (90\%), and finally [6]rotaxane 13 (92\%) without any significant loss of reaction efficiency. The yield of the final product was $67 \%$ over 15 steps with five rounds of purification to form five new mechanical bonds.
${ }^{1} \mathrm{H}$ NMR analysis confirmed the homogeneity of the isolated oligomeric products (Figure 4). As in rotaxanes 5 and 6, triazole proton $\mathrm{H}_{\mathrm{d}}$ of [2]rotaxane 9 resonates at $>10 \mathrm{ppm}$ (Figure 4a), suggesting that hydrogen-bonding interactions with the bipyridine of the macrocycle, as observed in the solidstate structure of 5 (Figure 1), are also present in 9 . Similarly, protons $\mathrm{H}_{\mathrm{F}}$ and $\mathrm{H}_{\mathrm{G}}$ of the flanking aromatic moieties are shifted to lower ppm in the interlocked structure. Introduction of the second macrocycle to give [3]rotaxane 10 (Figure 4b) leads to the appearance of a second distinct triazole signal at high ppm and another set of flanking aromatic protons between 6.6 and 6.9 ppm . Formation of the second mechanical bond leads to a triplet at 8.7 ppm , which is assigned as proton $\mathrm{H}_{\mathrm{g}}$ of the axle. Subsequent iterations lead to distinct signals for the triazole, flanking aromatic rings of the macrocycle and the ortho proton of the linking benzene ring up until [6]rotaxane 13 (Figure 4e), where some signals become isochronous, indicating a transition from discrete proton environments to more oligomeric-type behavior.

The high chemical shifts of protons $\mathrm{H}_{g}, \mathrm{H}_{\mathrm{l}}, \mathrm{H}_{q}$, and $\mathrm{H}_{\mathrm{v}}$ suggest that, as in [3]rotaxane 6, [6]rotaxane 13 adopts a preferred conformation where the triazole rings are oriented with their N -atoms syn-periplanar to the central ortho proton of the linking aromatic units. ROESY NMR analysis of 13 is consistent with this proposal; weak correlations were observed between the central aromatic CH and the neighboring triazole protons, and strong correlations with the other $\mathrm{C}-\mathrm{H}$ residues of the linking aromatic rings. Inspection of molecular models ${ }^{32}$ once again suggests that this arrangement minimizes steric interactions between adjacent macrocycles. This leads to an extended conformation of the axle component and an end-toend distance of $\sim 3.8 \mathrm{~nm}$. In contrast, previously reported metalinked phenyl-triazole oligomers are reported to adopt either helical conformations to maximize H -bonding and $\pi-\pi$ stacking, ${ }^{23 f, \mathrm{~h}}$ or alternating syn-anti conformations ${ }^{23 e, \mathrm{~h}}$ to minimize dipole-dipole interactions between adjacent polarized triazole moieties.

Iterative Synthesis of a Hetero[4]rotaxane. Having demonstrated the iterative AT-CuAAC synthesis of homo[n]rotaxanes, we turned our attention to the synthesis of a heterocircuit analogue with precise control over the order of the different macrocycles. Reaction of macrocycle 14 with alkyne 7 and azide 8 (Scheme 3) resulted in quantitative conversion to the corresponding triazolide. In this case, heating the crude reaction product in $\mathrm{CH}_{2} \mathrm{Cl}_{2}$ did not lead to protonation of the $\mathrm{Cu}-\mathrm{C}$ bond, presumably due to the more hindered environment provided by macrocycle 14. As macrocycle 14 is stable to acidic conditions, TFA was employed to effect the required proto-demetalation. Subsequent proto-

Scheme 2. Iterative AT-CuAAC Synthesis of Oligo[n]rotaxanes ${ }^{a}$

${ }^{a}$ Reagents and conditions: (i) 1 equiv each of $\mathbf{1}, \mathbf{2}, 3$, and $\left[\mathrm{Cu}(\mathrm{MeCN})_{4}\right] \mathrm{PF}_{6}, \mathrm{EtOH}, 100{ }^{\circ} \mathrm{C}(\mu \mathrm{w}), 2 \mathrm{~h}$; (ii) $\mathrm{CH}_{2} \mathrm{Cl}_{2}, 100{ }^{\circ} \mathrm{C}(\mu \mathrm{w}), 1 \mathrm{~h}$; (iii) TBAF , THF, rt, 1 h .


Figure 4. Partial ${ }^{1} \mathrm{H}$ NMR ( $500 \mathrm{MHz}, \mathrm{CDCl}_{3}, 298 \mathrm{~K}$ ), with selected signals assigned, ${ }^{34}$ of (a) [2]rotaxane 9 , (b) [3]rotaxane 10, (c) [4]rotaxane 11, (d) [5]rotaxane 12, and (e) [6]rotaxane 13. For macrocycle and axle labeling, see Schemes 1 and 2, respectively.
desilylation of the crude product with TBAF gave target [2]rotaxane 15 in $90 \%$ isolated yield over three chemical steps.

The lack of rotational symmetry in macrocycle 14 results in a more complicated ${ }^{1} \mathrm{H}$ NMR spectrum for [2]rotaxane 15 (Figure 5b) than those of [2]rotaxanes $\mathbf{5}$ and 9 , although the broad features (low-field triazole proton $\mathrm{H}_{\mathrm{d}}$, shielded flanking aromatic protons $H_{G}, H_{H}, H_{P}$, and $H_{Q}$ ) remain the same. Also, it is noteworthy that, as macrocycle 14 is rotationally unsymmetrical and the thread is translationally unsymmetrical, [2]rotaxane $\mathbf{1 5}$ is mechanically planar chiral, ${ }^{28 \mathrm{c}}$ albeit formed as a racemic mixture. Indeed, single-crystal X-ray analysis (Figure 6 ) revealed that the unit cell contains both enantiomers of 15 , related by a center of inversion.

As the axle of [2]rotaxane 15 lacks prochiral units, which would be rendered diastereotopic in the interlocked structure, the chirality of $\mathbf{1 5}$ is not apparent in the ${ }^{1} \mathrm{H}$ NMR spectrum. However, it makes itself known when the second macrocycle is

Scheme 3. Synthesis of Hetero[4]rotaxane $18^{a}$

${ }^{a}$ Reagents and conditions: (i) 1 equiv each of $\mathbf{1}, 2,3$, and $\left[\mathrm{Cu}(\mathrm{MeCN})_{4}\right] \mathrm{PF}_{6}, \mathrm{EtOH}, 100{ }^{\circ} \mathrm{C}(\mu \mathrm{w}), 2 \mathrm{~h}$; (ii) TFA, $\mathrm{CH}_{2} \mathrm{Cl}_{2}, \mathrm{rt}$, 1 h ; (iii) TBAF, THF, rt, 1 h ; (iv) $\mathrm{CH}_{2} \mathrm{Cl}_{2}, 100{ }^{\circ} \mathrm{C}(\mu \mathrm{w}), 1 \mathrm{~h}$.
introduced. Using the same reaction sequence, [2]rotaxane 15 was converted into [3]rotaxane 17 by reaction with macrocycle 16 and azide 8 in excellent $92 \%$ yield. Despite being bilaterally symmetric, in [3]rotaxane 17 the mirror symmetry of macrocycle 16 is broken by the element of mechanical stereochemistry, and thus protons which are equivalent in the non-interlocked precursor are now diastereotopic and, in principle, may appear as non-equivalent in the ${ }^{1} \mathrm{H}$ NMR. This is most clearly demonstrated in the case of protons $\mathrm{H}_{\mathrm{G}^{\prime}}$ and $\mathrm{H}_{\mathrm{H}^{\prime}}$ of the flanking aromatic units, which appear as two sets of two coupled doublets, and protons $\mathrm{H}_{\mathrm{C}^{\prime}}$, which appear as two overlapping doublets.

Similar effects are observed in [4]rotaxane 18, which was produced in an excellent $89 \%$ yield by reaction of [3]rotaxane 17 with macrocycle 3 and azide 8. ${ }^{1} \mathrm{H}$ NMR analysis of [4]rotaxane 18 (Figure 5d) revealed that not only are many of the resonances of macrocycle 16 non-equivalent, even signals arising from macrocycle 3 show evidence of desymmetrization by the element of mechanical chirality, with protons $\mathrm{H}_{\mathrm{F}^{\prime \prime}}$ and $\mathrm{H}_{\mathrm{G}^{\prime \prime}}$ appearing as complex multiplets. Although chiral information transfer over long distances in covalently bonded systems, typically through conformational biasing, ${ }^{35}$ has


Figure 5. Partial ${ }^{1} \mathrm{H}$ NMR ( $500 \mathrm{MHz}, \mathrm{CDCl}_{3}, 298 \mathrm{~K}$ ), with selected signals assigned, ${ }^{34}$ of (a) macrocycle 14, (b) [2]rotaxane 15, (c) [3]rotaxane 17, (d) [4]rotaxane 18, and (e) macrocycle 16. For labeling, see Scheme 3.


Figure 6. Solid-state structure of [2]rotaxane 15 showing both enantiomers of the mechanically chiral interlocked structures in the unit cell, related by the point of inversion (i).
previously been observed, the transfer of the mechanical stereochemical information centered on macrocycle 14 through the mechanical bond to macrocycle 16 is extremely unusual; in the case of [4]rotaxane 18, molecular models ${ }^{32}$ suggest a distance of 1.3 nm between the element of mechanical chirality and macrocycle 3 , assuming the axle adopts a syn-syn orientation, consistent with ROESY NMR analysis and the low-field shift of protons $\mathrm{H}_{\mathrm{g}}$ and $\mathrm{H}_{\mathrm{l}}$.

## CONCLUSIONS

In summary, we have successfully demonstrated an iterative AT-CuAAC approach for the high-yielding ( $\sim 90 \%$ per mechanical bond) synthesis of both homo- and hetero[ $n$ ]rotaxanes. With regard to the latter, our iterative coupling approach allowed us to install three different macrocycles on the axle, with their order determined simply by the order in which the coupling reactions were carried out. Based on NMR analysis, supported by molecular modeling, the sterically crowded nature of the mechanical bond in the [ $n$ ]rotaxane
structures favors an unusual all-syn geometry of the axle component to minimize steric repulsion between the macrocycles, resulting in an extended conformation. With highyielding and operationally convenient conditions in hand, it is now possible to synthesize oligo[ $n$ ]rotaxanes rapidly with control over the structure of the axle (by varying the azideacetylene monomer) and macrocycle. Furthermore, by electing to omit the macrocycle in some coupling steps, the threading ratio of the oligomeric product can be controlled precisely. Future work will focus on transferring the reaction to the solid phase to allow the automated synthesis of longer oligomers with precise control of their structure without the need for costly and time-consuming purification steps, ${ }^{36}$ allowing designer oligo- and poly $[n]$ rotaxanes to be investigated for a variety of applications. ${ }^{37}$ Work toward this goal is currently taking place in our laboratory.

## ASSOCIATED CONTENT

## (s) Supporting Information

The Supporting Information is available free of charge on the ACS Publications website at DOI: 10.1021/jacs.6b08958.

Full experimental details and characterization data for all novel compounds (PDF)
X-ray crystallographic data for [2]rotaxane 5 (CIF)
X-ray crystallographic data for [2]rotaxane 15 (CIF)
Pdb files for modeled structures 6, 13, 18, and S5 (ZIP)

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## Author Contributions

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## Notes

The authors declare no competing financial interest.
Processed NMR and other data supporting this study are openly available from the University of Southampton repository at http://doi.org/10.5258/SOTON/401444.

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(33) A small number of solid-state structures for $N, N^{\prime}$-aryl meta-bistriazole benzenes similar to the non-interlocked axle of $\mathbf{6}$ have been
reported, all but one of which (ref 33b) exhibit syn-anti or anti-anti conformations in the solid state. However, given that all examples feature close intermolecular contacts and, in many cases, H-bonding interactions with co-crystalized solvent, it is perhaps unwise to extrapolate from these solid-state structures to the solution-state conformations of these molecules: (a) García, F.; Torres, M. R.; Matesanz, E.; Sánchez, L. Chem. Coттип. 2011, 47, 5016. (b) White, N. G.; Beer, P. D. Supramol. Chem. 2012, 24, 473. (c) Asmus, S.; Beckendorf, S.; Zurro, M.; Mück-Lichtenfeld, C.; Fröhlich, R.; García Mancheño, O. Chem. - Asian J. 2014, 9, 2178.
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(37) The CuAAC reaction has already been demonstrated to be an effective tool in solid-phase synthesis. ${ }^{22,25 b, 26}$


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